


# Work Order ID 86898

\*86898\*

Page 1

July-09-12 10:32:36 AM

Item ID: D206-642-212 Accept \*N900040100\* Setup Start \*NS1\*  
 Revision ID: Stop \*NS2\*  
 Item Name: Skidtube RH  
 Start Date: 7/06/12 Start Qty: 1.00 \*1\* Cust Item ID:  
 Required Date: 7/06/12 Req'd Qty: 1.00 \*1\* Customer:  
 Reference:

Approvals: Process Plan:  Date: 12-07-10 Tooling: Date: Run Start \*NR1\*  
 QC: Date: SPC (Y/N): Date: Stop \*NR2\*

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

| Draw Nbr     | Revision Nbr |
|--------------|--------------|
| IIN-D206-642 | O            |

100 DOCUMENT CONTROL 0.00  
 \*100\*  
 DC Memo 0.00  
 Document Control Photocopy bluefile & type labels per PPP206-642-212 CHG006 JB (DAS 16 8-83) 12/07/18 12-7-17

110 Pick Kit 0.00  
 \*110\*  
 Packaging Memo 0.00  
 Packaging 12/07/18 JB

120 QC4- 100% Inspect kits for completeness 0.00  
 \*120\*  
 QC Memo 0.00 (DAS 16 8-83) 12/07/18 JB

84831

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

**Work Order ID 86898****\*86898\***

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Item ID: D206-642-212

Accept

**\*N900040100\***Setup Start **\*NS1\***

Revision ID:

Stop **\*NS2\***

Item Name: Skidtube RH

Start Date: 7/06/12 Start Qty: 1.00

**\*1\***

Cust Item ID:

Required Date: 7/06/12 Req'd Qty: 1.00

**\*1\***

Customer:

Reference:

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start **\*NR1\***

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop **\*NR2\***

| Sequence ID/<br>Work Center ID | Operation<br>Description  | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|---|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
| 130                            |   | 0.00                 |         |        |              |               |               |                  |                |
| <b>*130*</b>                   | Packaging   |                      |         |        |              |               |               |                  |                |
| Packaging                      | Memo  | 0.00                 |         |        |              |               |               |                  |                |
| Packaging                      | Identify and pack for shipping as per PPP D206-642-212 Location: _____ PPP Rev: _____ |                      |         |        |              |               |               |                  |                |
| 140                            | QC21- Final Inspection - Work Order Release   | 0.00                 |         |        |              |               |               |                  |                |
| <b>*140*</b>                   |   |                      |         |        |              |               |               |                  |                |
| QC                             | Memo  | 0.00                 |         |        |              |               |               |                  |                |
| Quality Control                |   |                      |         |        |              |               |               |                  |                |

*12/2/12**12/7/23**MF 12-07-20*

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

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Page 1

Work Order ID: 86898

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 7/06/12

Required Date: 7/06/12

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP Rev:K05.07.14ECN 847 & 901; Add Tow Ring and GHW KitKJ/CP/JLM  
IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M  
EC verified by: JLM IPP REV:N 11.11.17 PER IIN REVO DD VERF;EC

| Component Item ID/<br>Item Name       | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
| D206-642-241<br>Replacement Skidtube  |                        | Manufactured  | No          |                     |                  | 110             | Each               | 2.0000         | 1           | 1            | 84831         |                |        |
|                                       |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|                                       |                        |               |             | FG081               |                  | 1               |                    |                |             |              |               |                |        |
|                                       |                        |               |             | 61549               |                  | 0               |                    |                |             |              |               |                |        |
|                                       |                        |               |             | 81233               |                  | 1               |                    |                |             |              |               |                |        |
|                                       |                        |               |             | FG082               |                  | 1               |                    |                |             |              |               |                |        |
|                                       |                        |               |             | 81232               |                  | 1               |                    |                |             |              |               |                |        |
| D206-651-041<br>206A/B GHW            |                        | Manufactured  | No          |                     |                  | 110             | Each               | 18.0000        | 1           | 1            | JB            |                |        |
|                                       |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|                                       |                        |               |             | FG120               |                  | 5               |                    |                |             |              |               |                |        |
|                                       |                        |               |             | 79558               |                  | 5               |                    |                |             |              |               |                |        |
|                                       |                        |               |             | FG125               |                  | 13              |                    |                |             |              |               |                |        |
|                                       |                        |               |             | 83042               |                  | 9               |                    |                |             |              |               |                |        |
|                                       |                        |               |             | 85507               |                  | 4               |                    |                |             |              |               |                |        |
| D2665-2<br>Saddle, RH Fwd Aft Out 206 |                        | Manufactured  | No          |                     |                  | 110             | Each               | 10.0000        | 2           | 2            | JB            |                |        |
|                                       |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|                                       |                        |               |             | ST436               |                  | 10              |                    |                |             |              |               |                |        |
|                                       |                        |               |             | 82324               |                  | 10              |                    |                |             |              |               |                |        |
| D2666-2<br>Saddle, RH Fwd Aft In 206  |                        | Manufactured  | No          |                     |                  | 110             | Each               | 10.0000        | 2           | 2            | JB            | 12/07/18       |        |
|                                       |                        |               |             | <u>Location</u>     |                  | <u>Loc Qty</u>  | <u>Loc Code</u>    |                |             |              |               |                |        |
|                                       |                        |               |             | ST426               |                  | 10              |                    |                |             |              |               |                |        |
|                                       |                        |               |             | 82326               |                  | 10              |                    |                |             |              |               |                |        |

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 86898

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 7/06/12

Required Date: 7/06/12

Start Qty: 1.00

Required Qty: 1.00

AN3-41A Purchased No

110 Each 313.0000

8 8

Location Loc Qty Loc Code

ST354 313  
121162 113  
121243 200

121162

D2652 Bushing Manufactured No

110 Each 195.0000

16 16

Location Loc Qty Loc Code

FG 44  
31985 44  
ST013 151  
73836 36  
81951 61  
83744 54

83744

MS21042L3 Nut Purchased No

110 Each 3,312.0000

8 8

Location Loc Qty Loc Code

ST300 1312  
117885 32  
119017 771  
119075 138  
121444 371  
ST317 2000  
122141 2000

121444

AN960JD10 Washer Purchased No

110 Each 0.0000

8 8

AN5-7A Bolt Purchased No

110 Each 2,564.0000

4 4

Location Loc Qty Loc Code

ST337 2564  
119017 2564

119017

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**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_  
 Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries



# Picklist Print

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Work Order ID: 86898  
Parent Item: D206-642-212  
Parent Item Name: Skidtube RH

Start Date: 7/06/12

Required Date: 7/06/12

Start Qty: 1.00

Required Qty: 1.00

AN5-11A  
Bolt

Purchased No

110 Each 416.0000

4 4

Location

Loc Qty

Loc Code

ST337

416

118191

13

119512

403

AN960JD516  
Washer

NAS1149D0563J

Purchased No

110 Each 12.0000

8 8

Location

Loc Qty

Loc Code

ST338

12

2612

12

AN4-6A  
Bolt

Purchased No

110 Each 1,375.0000

12 12

Location

Loc Qty

Loc Code

ST356

1375

119017

375

121243

500

122151

500

AN960JD416  
Washer

NAS1149D0463J

Purchased No

110 Each 29.0000

24 24

Location

Loc Qty

Loc Code

ST351

29

116289

8

119097

21

MS21042L4  
Nut

Purchased No

110 Each 1,395.0000

12 12

Location

Loc Qty

Loc Code

ST300

1395

119075

116

121011

193

121444

786

121652

300

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**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 86898

Parent Item: D206-642-212

Parent Item Name: Skidtube RH

Start Date: 7/06/12

Required Date: 7/06/12

Start Qty: 1.00

Required Qty: 1.00

AN6-44A

Bolt

Purchased

No

110 Each 47.0000

2

2

JB

## Location

## Loc Qty

## Loc Code

ST343

7

119127

7

st510

40

119036

40

119036

MS21042L6

Nut

Purchased

No

110 Each 491.0000

2

2

JB

## Location

## Loc Qty

## Loc Code

ST300

491

117677

25

118384

3

118927

48

119075

215

120308

200

119075

AN960JD616

Washer

NAS1149D0663J

Purchased

No

110 Each 0.0000

4

4

JB

AN4G5A

BOLT

Purchased

No

110 Each 172.0000

1

1

JB

## Location

## Loc Qty

## Loc Code

ST355

172

112243

135

119017

37

119017

AN960C416

washer

NAS1149C0463R

Purchased

No

110 Each 0.0000

1

1

JB

119097

12/07/18

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# Dart Aerospace Ltd

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

# Picklist Print

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Work Order ID: 86898  
Parent Item: D206-642-212  
Parent Item Name: Skidtube RH

Start Date: 7/06/12

Required Date: 7/06/12

Start Qty: 1.00

Required Qty: 1.00

D3413-1

Ring

Manufactured No

110 Each 46.0000

1

Location

Loc Qty

Loc Code

ST420

4

79233

4

ST464

42

80224

4

83307

18

83867

20

83307

D2712

Set Screw

Manufactured No

110 Each 631.0000

10

10

Location

Loc Qty

Loc Code

FG

50

29962

50

ST017

581

81871

81

83559

250

84433

250

81871

D2884

Saddle Spacer

Manufactured No

110 Each 61.0000

2

2

Location

Loc Qty

Loc Code

FG

10

29453

10

ST020

51

76751

51

76751

D2885

Saddle Spacer

Manufactured No

110 Each 52.0000

2

2

Location

Loc Qty

Loc Code

FG

10

29199

10

ST020

42

76752

42

76752

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**Dart Aerospace Ltd**

| W/O: |      | WORK ORDER CHANGES |    |      |     |                                     |                          |
|------|------|--------------------|----|------|-----|-------------------------------------|--------------------------|
| DATE | STEP | PROCEDURE CHANGE   | By | Date | Qty | Approval<br>Chief Eng /<br>Prod Mgr | Approval<br>QC Inspector |
|      |      |                    |    |      |     |                                     |                          |
|      |      |                    |    |      |     |                                     |                          |

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

| NCR: |      | WORK ORDER NON-CONFORMANCE (NCR) |                             |                                 |                |                           |                       |                          |
|------|------|----------------------------------|-----------------------------|---------------------------------|----------------|---------------------------|-----------------------|--------------------------|
| DATE | STEP | Description of NC<br>Section A   | Corrective Action Section B |                                 |                | Verification<br>Section C | Approval<br>Chief Eng | Approval<br>QC Inspector |
|      |      |                                  | Initial<br>Chief Eng        | Action Description<br>Chief Eng | Sign &<br>Date |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |
|      |      |                                  |                             |                                 |                |                           |                       |                          |

**NOTE:** Date & initial all entries

## 4.3 206A/B HIGH GEAR SKIDTUBES

| ITEM | QTY<br>-211 | QTY<br>-212 | QTY<br>-213 | QTY<br>-214 | QTY<br>-241 | QTY<br>-247 | PART NUMBER   | DESCRIPTION  |
|------|-------------|-------------|-------------|-------------|-------------|-------------|---------------|--|
|      | X           |             |             |             |             |             | D206-642-211  | SKIDTUBE INSTALLATION, LH  |
|      |             | X           |             |             |             |             | D206-642-212  | SKIDTUBE INSTALLATION, RH  |
|      |             |             | X           |             |             |             | D206-642-213  | SKIDTUBE INSTALLATION, LH, THRU BOLT   |
|      |             |             |             | X           |             |             | D206-642-214  | SKIDTUBE INSTALLATION, RH, THRU BOLT   |
| 1    | 1           | 1           | 1           | 1           | X           |             | D206-642-241  | SKIDTUBE   |
|      |             |             |             |             |             | X           | D206-642-247  | WEARSHOE KIT (REPLACES -243)   |
| 1    | 1           | 1           | 1           | 1           |             |             | D206-651-041  | * 206 GHW ADAPTER <sup>(3)</sup>   |
| 1    |             |             |             |             | 1           |             | D2650-3       | SKIDTUBE ASSEMBLY  |
| 2A   |             |             |             |             | 18          |             | D2651-1       | * PLUG <sup>(1)</sup>  |
| 2B   |             |             |             |             | 18          |             | D2651-3       | * O-RING <sup>(1)</sup>  |
| 3    |             |             |             |             | 1           |             | D2646         | * AFT CAP <sup>(1)</sup>   |
| 4    |             |             |             |             | 2           |             | MS27039-1-08  | * SCREW <sup>(1)</sup>   |
| 5    |             |             |             |             | 2           |             | NAS1149D0332J | * WASHER <sup>(1)</sup> (OR AN960JD10L)                                      |
| 6    | 1           |             | 1           |             |             |             | D2665-1       | SADDLE, FWD OUT, LH  |
| 6    |             | 1           |             | 1           |             |             | D2665-2       | SADDLE, FWD OUT, RH  |
| 7    | 1           |             |             |             |             |             | D2666-1       | SADDLE, FWD IN, LH   |
| 7    |             | 1           |             | 1           |             |             | D2666-2       | SADDLE, FWD IN, RH   |
| 8    | 1           |             |             |             |             |             | D2665-1       | SADDLE, AFT OUT, LH  |
| 8    |             | 1           |             |             |             |             | D2665-2       | SADDLE, AFT OUT, RH  |
| 8    |             |             | 1           |             |             |             | D2667-1       | SADDLE, AFT OUT, LH  |
| 8    |             |             |             | 1           |             |             | D2667-2       | SADDLE, AFT OUT, RH  |
| 9    | 1           |             |             |             |             |             | D2666-1       | SADDLE, AFT IN, LH   |
| 9    |             | 1           |             |             |             |             | D2666-2       | SADDLE, AFT IN, RH   |
| 9    |             |             | 1           |             |             |             | D2668-1       | SADDLE, AFT IN, LH   |
| 9    |             |             |             | 1           |             |             | D2668-2       | SADDLE, AFT IN, RH   |
| 10   | 8           | 8           | 8           | 8           |             |             | AN3-41A       | BOLT   |
| 11   | 16          | 16          | 16          | 16          |             |             | D2652         | BUSHING  |
| 12A  | 8           | 8           | 8           | 8           |             |             | MS21042-3     | NUT (OR MS21042L3)   |
| 12B  | 8           | 8           | 8           | 8           |             |             | NAS1149D0363J | WASHER (OR AN960JD10)  |
| 13   | 4           | 4           | 4           | 4           |             |             | AN5-7A        | BOLT   |
| 14   | 4           | 4           | 4           | 4           |             |             | AN5-11A       | BOLT   |
| 14A  |             |             | 2           | 2           |             |             | AN5-32A       | * BOLT <sup>(2)</sup>  |
| 14B  |             |             | 2           | 2           |             |             | MS21042-5     | * NUT (OR MS21042L5) <sup>(2)</sup>  |
| 15   | 8           | 8           | 8           | 8           |             |             | NAS1149D0563J | WASHER (OR AN960JD516)   |
| 16   | 12          | 12          | 12          | 12          |             |             | AN4-6A        | BOLT   |
| 17   | 24          | 24          | 24          | 24          |             |             | NAS1149D0463J | WASHER (OR AN960JD416)   |
| 18   | 12          | 12          | 12          | 12          |             |             | MS21042-4     | NUT (OR MS21042L4)   |
| 20A  |             |             |             |             | 4           | 4           | D3537-1       | WEARPAD (REPLACES D2648-3)   |
| 21A  |             |             |             |             | 1           | 1           | D3537-3       | WEARPAD (REPLACES D3429-1)   |
| 22A  |             |             |             |             | 1           | 1           | D3535-13      | WEARSHOE (REPLACES D2656-13)   |
| 22B  |             |             |             |             | 1           | 1           | D3536-13      | GASKET   |
| 23A  |             |             |             |             | 1           | 1           | D3535-21      | WEARSHOE (REPLACES D2656-21)   |
| 23B  |             |             |             |             | 1           | 1           | D3536-21      | GASKET   |
| 24A  |             |             |             |             | 1           | 1           | D3535-33      | WEARSHOE (REPLACES D2656-33)   |
| 24B  |             |             |             |             | 1           | 1           | D3536-33      | GASKET   |
| 26A  |             |             |             |             | 44          | 44          | MS27039C1-08  | SCREW  |
| 26B  |             |             |             |             | 44          | 44          | NAS1149C0332R | WASHER (OR AN960C10L)  |
| 26C  |             |             |             |             | 44          |             | ALS7-1032-130 | * INSERT <sup>(1)</sup><br>(or AKS4-1032-130, ALS4-1032-130, AEI S-1032-130) |
| 28   | 2           | 2           | 2           | 2           |             |             | AN6-44A       | BOLT   |
| 29A  | 2           | 2           | 2           | 2           |             |             | MS21042-6     | NUT (OR MS21042L6)   |
| 29B  | 4           | 4           | 4           | 4           |             |             | NAS1149D0663J | WASHER (OR AN960JD616)   |
| 34   | 1           | 1           | 1           | 1           |             |             | AN4C5A        | BOLT   |
| 35   | 1           | 1           | 1           | 1           |             |             | NAS1149C0463R | WASHER (OR AN960C416)  |
| 36   | 1           | 1           | 1           | 1           |             |             | D3413-1       | RING (REPLACES D2655)  |
| 37   | 10          | 10          | 5           | 5           |             |             | D2712         | SET SCREW  |
| 38   | 2           | 2           | 2           | 2           |             |             | D2884         | SADDLE SPACER  |
| 39   | 2           | 2           | 2           | 2           |             |             | D2885         | SADDLE SPACER  |

NOTES: <sup>(1)</sup> DENOTES THAT PART IS INCLUDED WITH D2650-3 ASSEMBLY ABOVE<sup>(2)</sup> MAY BE REQUIRED ON -213/-214 INSTALLATIONS<sup>(3)</sup> NOT INSTALLED AS PART OF SKIDTUBE. USED TO MODIFY OEM GROUND HANDLING WHEELS

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